

# MAIN MENU (JET BOATS, 2004-2005)



## SHOP MANUAL

2004

VOLUME 1

[SPORTSTER 4-TEC](#)  
[SPEEDSTER/CHALLENGER](#)  
[1800/2000/X-20](#)  
[ISLANDIA](#)  
[UTOPIA](#)  
[SPORTSTER LE](#)  
[SPEEDSTER 200](#)

SUPPLEMENT

[SPORTSTER LE](#)  
[SPECIFICATION BOOKLET](#)

OPERATOR'S GUIDE

[SPEEDSTER 200](#)  
[SPORTSTER LE/ LE DI](#)  
[SPORTSTER 4-TEC](#)  
[ISLANDIA](#)  
[UTOPIA](#)  
[SPEEDSTER 1600/ CHALLENGER](#)  
[1800,2000 AND X-20](#)

SUPPLEMENT

[SPORTSTER LE DI](#)  
[SPEEDSTER 200](#)  
[TECHNICAL UPDATE BOOK](#)

2005

VOLUME 1

[CHALLENGER X](#)  
[ISLANDIA](#)  
[ROTAX 1503 4-TEC ENGINES](#)  
[SPEEDSTER 200](#)  
[CHALLENGER 180 SERIES/SPORTSTER](#)  
[4-TEC SERIES](#)  
[SPORTSTER LE DI](#)  
[UTOPIA 185/205](#)  
[SPECIFICATION BOOKLET 1999-2005](#)

OPERATOR'S GUIDE

[CHALLENGER 180](#)  
[CHALLENGER X](#)  
[ISLANDIA](#)  
[SPEEDSTER 200](#)  
[SPORTSTER 4-TEC](#)  
[SPORTSTER LE DI](#)  
[UTOPIA](#)  
[UTOPIA SUPPLEMENT](#)



Model Years: [1996-1997](#) / [1998-1999](#) / 2000 /  
[2001](#) / [2002](#) / [2003](#) / [2004-2005](#)  
[Back to sea-doo.net main site](#)

**SEA-DOO**  
**PARTS**  
**&**  
**ACCESSORIES**



**Order Securely**  
**Online!**

Click [HERE](#) to  
Order What  
You Need!

**PPG**

**eBay**  
PowerSeller

Click [HERE](#) to  
See What our  
eBay Store  
Has!

Disclaimer: The Shop Manuals are complicated, large files. Please be patient while they download!

Copyright © 1998 - 2010 SEA-DOO.net All Rights Reserved  
Not affiliated with BRP Inc. This is a user supported information and support site for the  
Sea-Doo Watercraft & Sport Boats products.  
SEA-DOO®, SKI-DOO®, ROTAX®, CELEBRITY® are registered  
trademarks of Bombardier Inc. and/or its affiliates. GTX is a  
trademark of Castrol Limited, used under license.  
© 1998 Bombardier Inc. \*Trademarks and ® Registered  
Trademarks of Bombardier in the U.S. Patent and Trademark Office  
and in other countries. All rights reserved.  
All posts and emails to Sea-Doo.net become the property of Sea-Doo.net.  
Sea-Doo.net is not responsible for inaccurate opinions and advice posted to Sea-Doo.net.